$TGS\ 832$ - for the detection of Chlorofluorocarbons (CFC's)

Features:

- * High sensitivity to R-134a
- * Quick response to R-134a
- * Improved selectivity
- * Long term stability

FIGARO

- * Uses simple electrical circuit
- * Ceramic base resistant to severe environment

The sensing element of Figaro gas sensors is a tin dioxide (SnO_2) semiconductor which has low conductivity in clean air. In the presence of a detectable gas, the sensor's conductivity increases depending on the gas concentration in the air. A simple electrical circuit can convert the change in conductivity to an output signal which corresponds to the gas concentration.

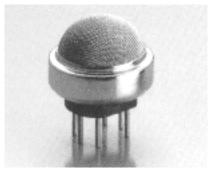
The **TGS 832** has high sensitivity to R-134a, the most promising alternative to R-12, commonly used in air conditioning systems and refrigerators. R-12 and R-22 are also detectable by TGS 832. With its good long term stability, TGS 832 is an excellent, low-cost sensor for CFC detection.

The figure below represents typical sensitivity char-acteristics, all data having been gathered at standard test conditions (see reverse side of this sheet). The Y-axis is indicated as *sensor resistance ratio* (Rs/Ro) which is defined as follows:

Rs = Sensor resistance of displayed gases at various concentrations

Ro = Sensor resistance at 100ppm of R-134a



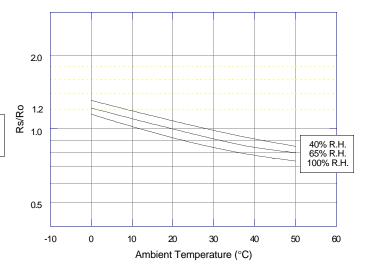


The figure below represents typical temperature and humidity dependency characteristics. Again, the Y-axis is indicated as *sensor resistance ratio* (Rs/Ro), defined as follows:

Rs = Sensor resistance at 100ppm of R-134a at various temperatures/humidities Ro = Sensor resistance at 100ppm of R-134a at 20°C and 65% R.H.

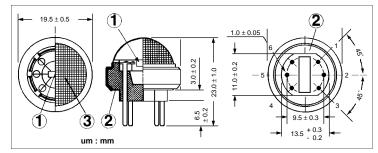
5 Air 1 0.5 Rs/Ro R-12 R-134a Ethanol 0.1 .05 R-22 0.01 30 50 300 500 1000 3000 10 100 Concentration (ppm)

Temperature/Humidity Dependency:



Sensitivity Characteristics:

Structure and Dimensions:



Pin Connection and Basic Measuring Circuit:

The numbers shown around the sensor symbol in the circuit diagram at the right correspond with the pin numbers shown in the sensor's structure drawing (*above*). When the sensor is connected as shown in the basic circuit, output across the Load Resistor (V_{RL}) increases as the sensor's resistance (Rs) decreases, depending on gas concentration.

1) Sensing Element:

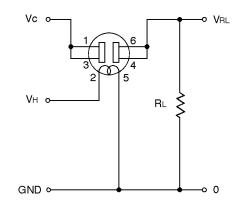
SnO₂ is sintered to form a thick film on the surface of an alumina ceramic tube which contains an internal heater.

② Sensor Base:

Alumina ceramic ③ Flame Arrestor:

100 mesh SUS 316 double gauze

Basic Measuring Circuit:



Standard Circuit Conditions:

ltem	Symbol	Rated Values	Remarks
Heater Voltage	Vн	5.0±0.2V	AC or DC
Circuit Voltage	Vc	Max. 24V	AC or DC *PS≤15mW
Load Resistance	RL	Variable	*PS≤15mW

Electrical Characteristics:

Item	Symbol	Condition	Specification
Sensor Resistance	Rs	R-134a at 100ppm/air	4kΩ ~ 40kΩ
Change Ratio of Sensor Resistance	Rs/Ro	<u>Rs (R-134a at 300ppm/air)</u> Rs (R-134a at 100ppm/air)	0.50 ~ 0.65
Heater Resistance	Rн	Room temperature	$30.0\pm3.0\Omega$
Heater Power Consumption	Рн	VH=5.0V	835 ± 90 mW

Standard Test Conditions:

TGS 832 complies with the above electrical characteristics when the sensor is tested in standard conditions as specified below:

 $\begin{array}{lll} \mbox{Test Gas Conditions:} & 20^\circ\pm2^\circ C, \mbox{65}{\pm}5\%\mbox{R.H.} \\ \mbox{Circuit Conditions:} & Vc = 10.0{\pm}0.1V\mbox{ (AC or DC)}, \\ \mbox{VH} = 5.0{\pm}0.05V\mbox{ (AC or DC)}, \\ \mbox{RL} = 10.0\mbox{k}\Omega{\pm}1\% \\ \end{array}$

Preheating period before testing: More than 7 days

FIGARO USA, INC. 3703 West Lake Ave. Suite 203 Wilmette, Illinois 60091 Phone: (847)-832-1701 Fax: (847)-832-1705 email: figarousa@figarosensor.com Sensor Resistance (Rs) is calculated by the following formula:

$$Rs = \left(\frac{V_{C}}{V_{RL}} - 1\right) \times R_{L}$$

Power dissipation across sensor electrodes (Ps) is calculated by the following formula:

$$Ps = \frac{Vc^2 \times Rs}{(Rs + RL)}$$